

# PROFORM® BRAND MULTI-USE JOINT COMPOUND

## MANUFACTURER

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## DESCRIPTION

ProForm® BRAND Multi-Use Joint Compound is a pre-mixed compound formulated especially for professional drywall contractors and finishers. It may be used directly from the container.

## BASIC USES

Multi-Use Joint Compound is designed for tape application, fastener spotting, texturing and complete joint finishing of gypsum board. It can also be used to repair cracks in plastered walls.

## ADVANTAGES

- Ready to use right from the container.
- Excellent adhesion/bond.
- Easier pull.
- Spreads easier for quicker application.
- All finishing can be done with one compound.
- Excellent sanding characteristics.
- Low VOC content - Less than 2 grams/liter

## GREENGUARD CERTIFIED

Multi-Use Joint Compound is GREENGUARD Indoor Air Quality Certified® for indoor air quality.



## LIMITATIONS

- Use nothing coarser than a 150 grit sandpaper or a 220 grit abrasive mesh cloth for any sanding.
- Protect from freezing and exposure to extreme heat and direct sunlight, conditions that will cause premature aging of the product.
- Do not overthin.
- Excessive mixing with an electric drill can cause undesirable changes in viscosity and in finished surface appearance.

## STORAGE

Storage life varies with climatic conditions, up to 9 months under good conditions. Store compound away from extreme cold or heat to avoid accelerated aging. Regularly check production dates and rotate inventory on a first-in, first-out plan.

If Multi-Use Joint Compound freezes, allow material to thaw at room temperature for at least 24 hours. When thawed, turn container upside-down for at least 15 minutes. Turn pail right side up, remove lid and immediately remix with



an electric drill. Multi-Use Joint Compound should be lump free and ready to use within 1 minute. Discard all Multi-Use Joint Compound that does not remix to a lump free consistency.

## STACKING

Multi-Use Joint Compound pails or cartons should not be stacked more than two pallets in height.

## ACCESSORIES

- ProForm Joint Tape
- Cornerbead, trims, casing beads
- Multi-Flex Tape
- E-Z Strip control joints or .093 zinc control joints

(Continued next page)

Job Name \_\_\_\_\_

Contractor \_\_\_\_\_ Date \_\_\_\_\_

Submittal Approvals: (Stamps or Signatures)

## TECHNICAL DATA

### PACKAGING & COVERAGE

Package	Coverage per 1,000 Sq. Ft. (100 Sq. M)*	Coverage per container Sq. Ft. (Sq. M)*
3.5 gallon (13.2 L) Carton	8-8.2 Gal (32.6-33.4 L)	427-438 (40-41)
4.5 gallon (17 L) Carton	8-8.2 Gal (32.6-33.4 L)	550-563 (51-52)
4.5 gallon (17 L) Pail	8-8.2 Gal (32.6-33.4 L)	550-563 (51-52)

\*Coverage varies with number of cornerbeads and trims used.

46 lb. (20.9 kg) Carton - Available West Coast area only  
58 lb. (26.3 kg) Pail - Available West Coast area only

### APPLICABLE STANDARDS AND REFERENCES

ASTM C 475

ASTM C 840

Gypsum Association GA-216

Gypsum Association GA-214

National Gypsum Company, *Gypsum Construction Guide*

ProForm BRAND, *Drywall Finishing Products Construction Guide*

### APPROXIMATE DRYING TIMES

R.H.	Temperature						
	32°	40°	50°	60°	70°	80°	100°
0%	38/H	28/H	19/H	13/H	9/H	6/H	3/H
20%	2/D	34/H	23/H	16/H	11/H	8/H	4/H
40%	2.5/D	44/H	29/H	20/H	14/H	10/H	5/H
50%	3/D	2/D	36/H	24/H	17/H	12/H	6/H
60%	3.5/D	2.5/D	42/H	29/H	20/H	13.5/H	8/H
70%	4.5/D	3.5/D	2.25/D	38/H	26/H	19.5/H	10/H
80%	7/D	4.5/D	3.25/D	2.25/D	38/H	27/H	14/H
90%	13/D	9/D	6/D	4.5/D	3/D	49/H	26/H
98%	53/D	37/D	26/D	18/D	12/D	9/D	5/D

Note: R.H. = Relative Humidity D = Days (24 hour period) H = Hours

The chart above is a helpful guide in determining approximate drying times for joint compounds under a variety of humidity/temperature conditions. Shaded area is below the minimum application temperature requirement of 50° and is not recommended for the application of joint compound.

### COMPOSITION & MATERIALS

May contain any of the following:

Component	CAS No.
Limestone	1317-65-3
Plaster of Paris	10034-76-1
Gypsum	13397-24-5
Perlite	93763-70-3
Talc	14807-96-6
Mica	12001-26-2
Clay	1302-78-9
	1332-58-7
	66402-68-4
	8031-18-3
Water	7732-18-5
Latex	_____

VOC Content: <2g/L

Contains No Asbestos

## INSTALLATION

### RECOMMENDATIONS

Multi-Use Joint Compound may need a slight amount of mixing before use, and in any case should be lightly mixed before any water is added. Mixing may be done with a potato-masher-type device or by using a low-speed drill. Use directly from the container for treating fasteners and cornerbeads and for taping and finishing joints. Care should be taken when water is added to thin to a desired consistency.

Apply a uniformly thin layer of Multi-Use Joint Compound, approximately 4" wide, over the joints of the gypsum board. Center tape over the joint and embed in the compound to ensure a proper bond. Ceiling and wall angles are treated by folding the tape to fit the angles and embedding it in the compound.

After the compound is thoroughly dry (approx. 24 hours), cover the taped joint with a first finish coat of Multi-Use Joint Compound spread over the tape about 3" to each side of the tape and feather out at the edge. Do not crown the joint with this coat since Multi-Use Joint Compound, with its low shrinkage, will not draw back flush to the gypsum board surface. After this coat is thoroughly dry, a second finish coat of compound is applied with a slight, uniform crown over the joint. This coat should be smooth, with the edges feathered out.

All inside corners should be finished with at least one coat of Multi-Use Joint Compound with the edges feathered out.

All nail or screw head dimples and flanges of cornerbeads should receive two coats of Multi-Use Joint Compound. The second coat over the beads should be feathered out 9" on both sides.

Allow each application of Multi-Use Joint Compound to dry thoroughly, then wet sand if necessary. If dry sanding is preferred, ventilate, using an approved respirator, and wear eye protection.

In cold weather (outside temperature below 50°F [10°C]) and during joint finishing, temperatures within the building should be maintained at a minimum 50°F (10°C), both day and night. Adequate ventilation shall be provided to eliminate excess moisture.

### DECORATION

Before paint, wallcovering or other decorating materials are applied, all areas must be thoroughly dry, dust-free and treated with a coat of good-quality, high solids, flat latex primer.

Drywall primer is a product specially formulated for this purpose.

The selection of a paint to give the specified or desired finished characteristics is the responsibility of the architect or contractor.

Gypsum Association GA-214, *Recommended Specification for Levels of Gypsum Board Finish*, should be referred to in order to determine the level of finishing needed to assure a surface properly prepared to accept the desired decoration.

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