

## Gold Bond® BRAND Gypsum Gauging Plaster (Super White)

Gold Bond Gauging Plaster, quick set or slow set type, is designed for use with finish lime. It is specially ground, calcined gypsum, which readily mixes with water and lime putty. Proper proportioning is essential, since gauging adds strength and hardness to the finish surface by reinforcing the plastic non-setting lime against shrinkage and cracking. A finish coat of gypsum gauging plaster and finish lime, job mixed 2 parts hydrated lime to 1 part plaster by weight, is designed primarily for interior smooth trowel application over a



gypsum plaster basecoat. Smooth finish plasters should be applied at a thickness of not more than 1/16". Texture finishes should be applied at a thickness of not more than 1/8".

### Specification Reference

Complies with ASTM Designation C 28.

## Technical Data

GYPSUM GAUGING PLASTER	
Method of Application	Coverage*
Trowel Finish	1000-1400 sq. yds./Ton (921-1290 m <sup>2</sup> /Metric Ton) 225-315 sq. ft./Bag (21-29 m <sup>2</sup> /Bag)

\*Based on one part plaster to two parts hydrated lime.

### Bag Weight

**Quick Set:** 100 lbs./45.4 kg  
(50 lb./22.7 kg bags available in limited areas)

**Slow Set:** 100 lbs./45.4 kg  
(50 lb./22.7 kg bags available in limited areas)

## Mill-Mixed Finish Plasters

For a mill-mixed finish plaster, use Kal-Kote Smooth Finish, Kal-Kote Texture Finish Plaster, Uni-Kal Veneer Plaster or X-KALibur

Extended Set Veneer Plaster. Requires the addition of water only. See page 17.

MILL-MIXED FINISH PLASTERS*		
Product	Method of Application	Coverage*
Kal-Kote Smooth Finish	Trowel	650-750 sq. yds./Ton (598-645 m <sup>2</sup> /Metric Ton)
Kal-Kote Texture Finish	Trowel	650-750 sq. yds./Ton (598-645 m <sup>2</sup> /Metric Ton)
Uni-Kal and X-KALibur	Trowel	600-665 sq. yds./Ton (553-613 m <sup>2</sup> /Metric Ton)

\*See page 17 for additional information.

## Gold Bond® BRAND Gypsum Moulding Plaster (Super White)

Gold Bond Moulding Plaster is a very white, finely ground gypsum, primarily used for all kinds of ornamental plaster work. Because of its low expansion, excellent strength and hardness, it is specially adaptable for casting in rubber, gelatin and other types of moulds. For casting purposes, only water is added. For run-in-place ornamental work, such as cornices, the moulding plaster is used with lime putty, mixed 2 parts lime to 1 part moulding plaster by weight.



### Specification Reference

Complies with ASTM Designation C 59.

**Note:** Application of plaster shall be in accordance with ASTM C 842.

## Technical Data

GYPSUM MOULDING PLASTER	
Method of Application	Coverage*
Trowel Finish	1000-1400 sq. yds./Ton (921-1290 m <sup>2</sup> /Metric Ton) 225-315 sq. ft./Bag (21-29 m <sup>2</sup> /Bag)

\*Based on one part plaster to two parts hydrated lime.

### Bag Weight

100 lbs./45.4 kg (50 lbs./22.7 kg bags available in limited areas)